

FIGURE 1

Replacement Sheet

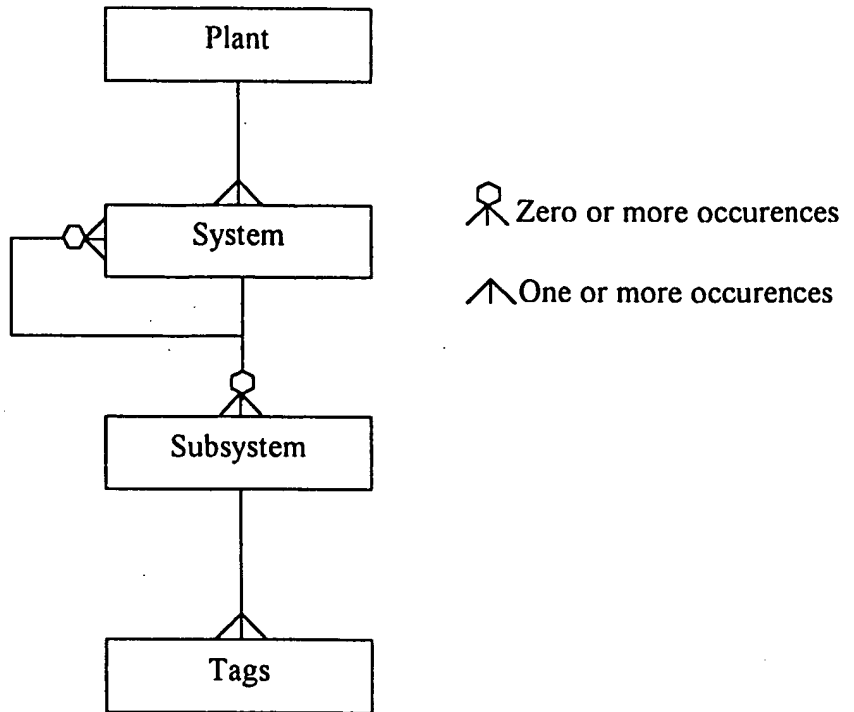


FIGURE 2

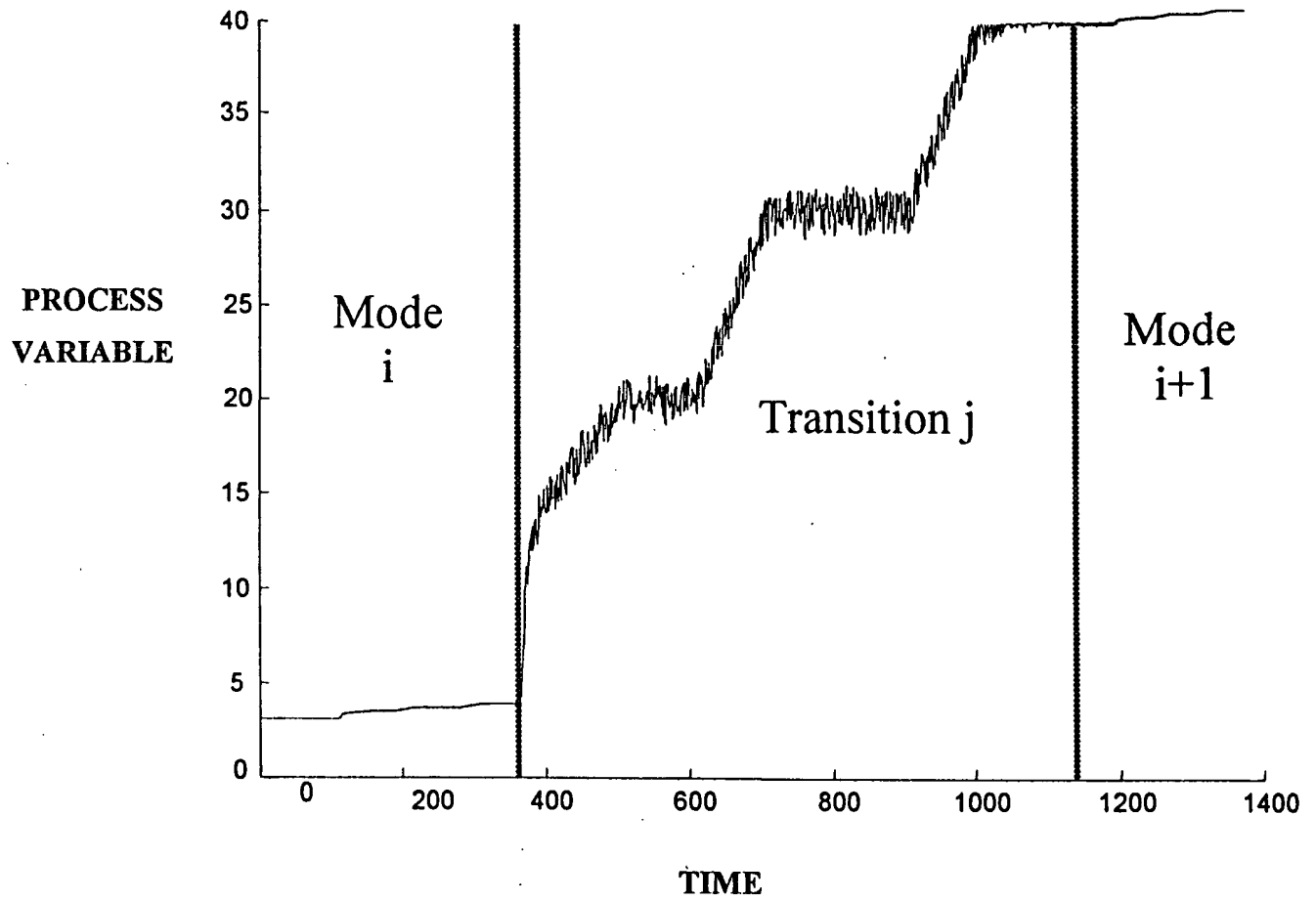


FIGURE 3

Replacement Sheet

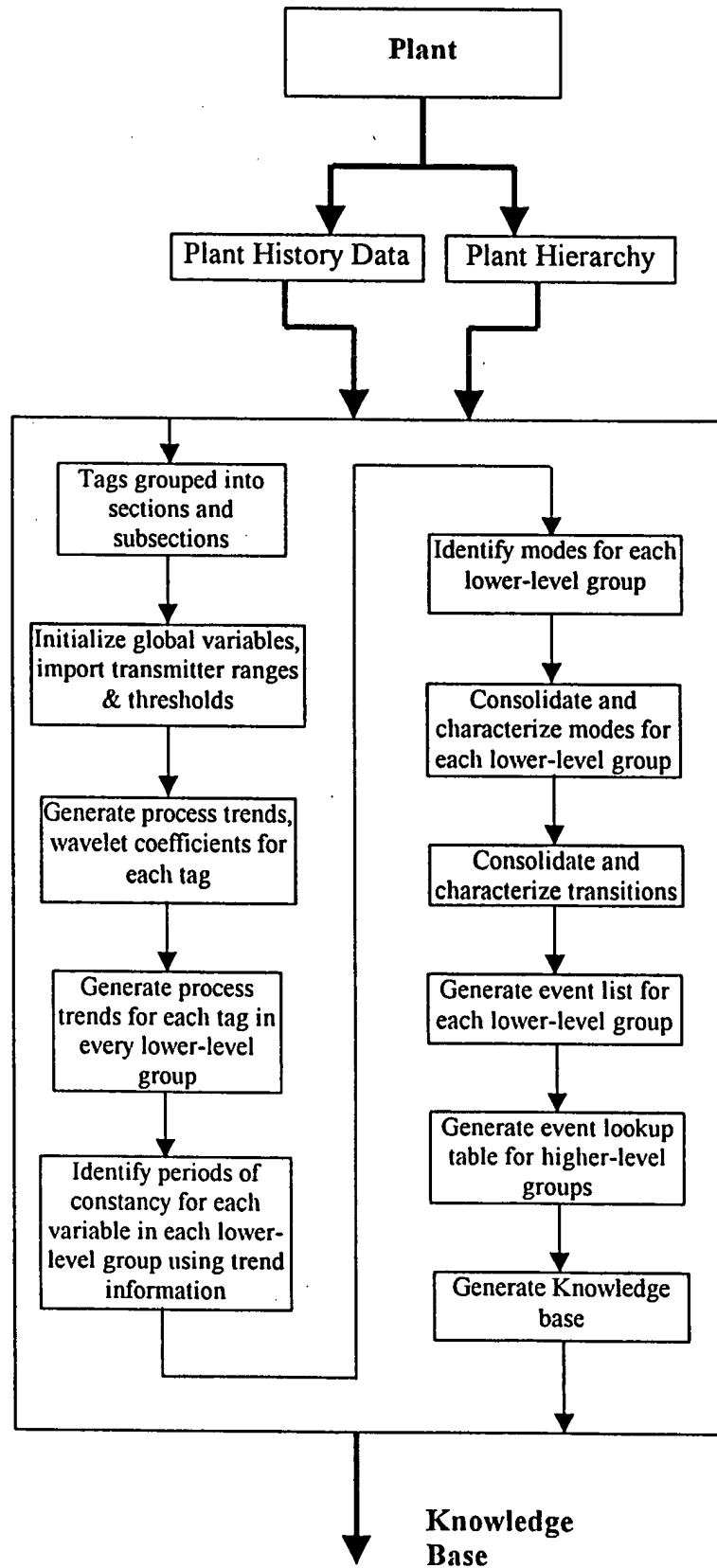


FIGURE 4

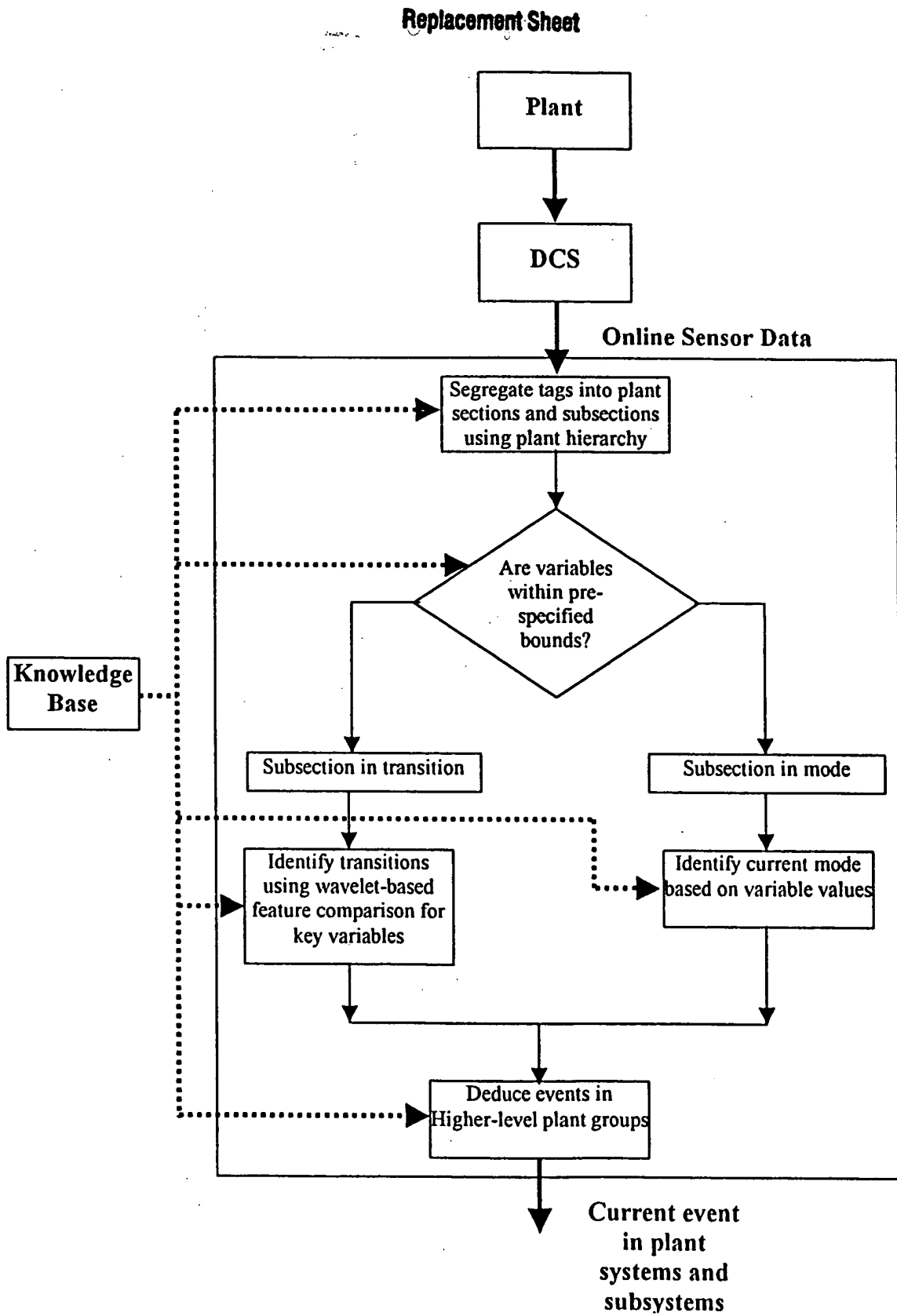


FIGURE 5

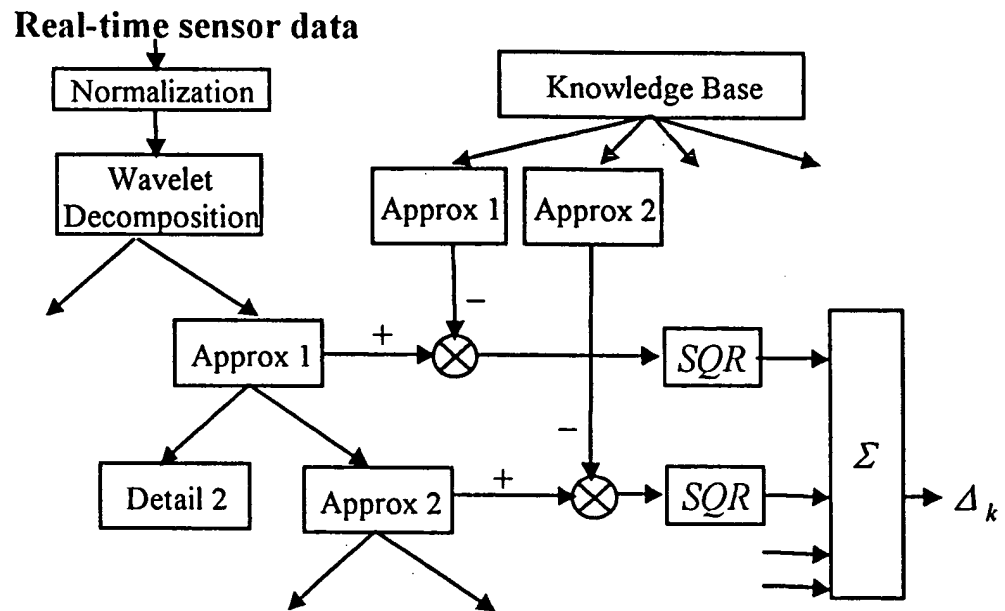


FIGURE 6

Replacement Sheet

Task Grafcet for distillation column startup

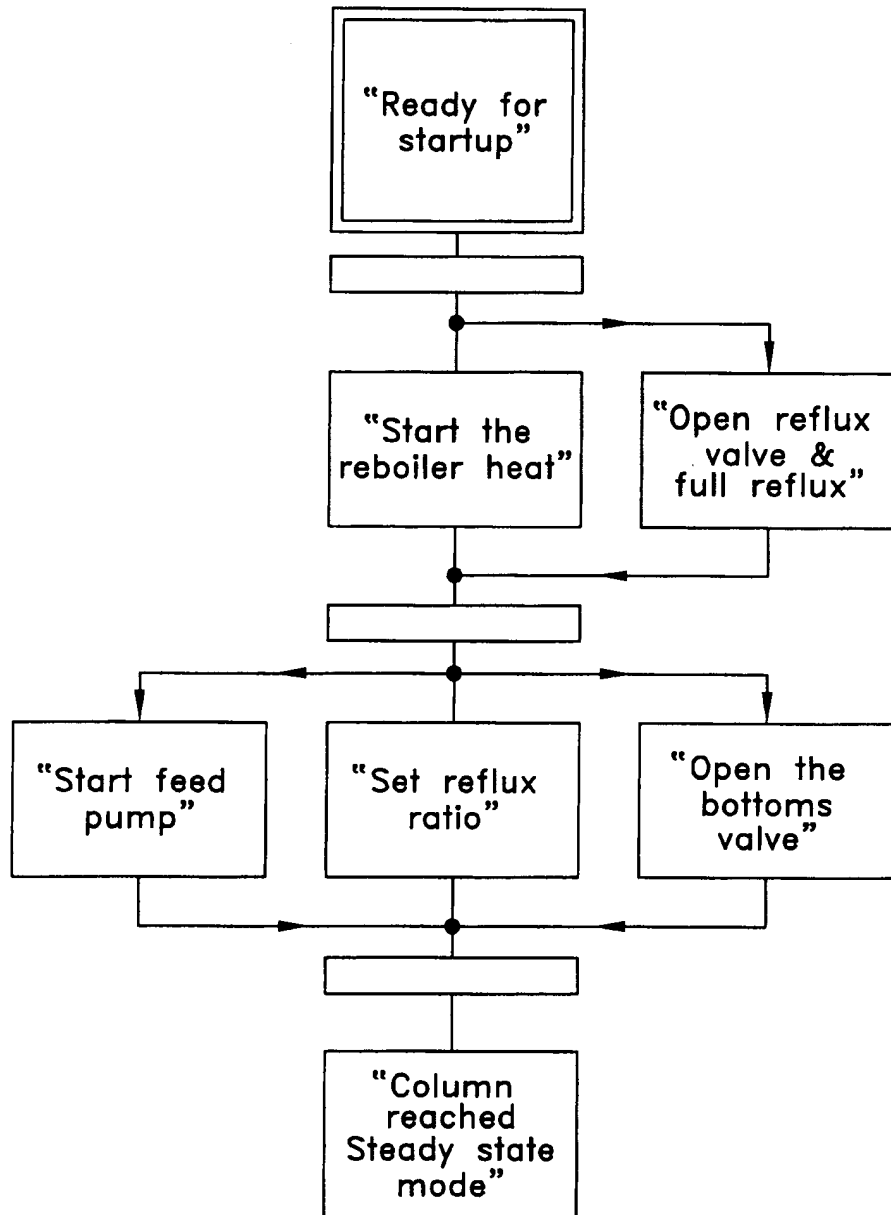


FIG. 7

Replacement Sheet

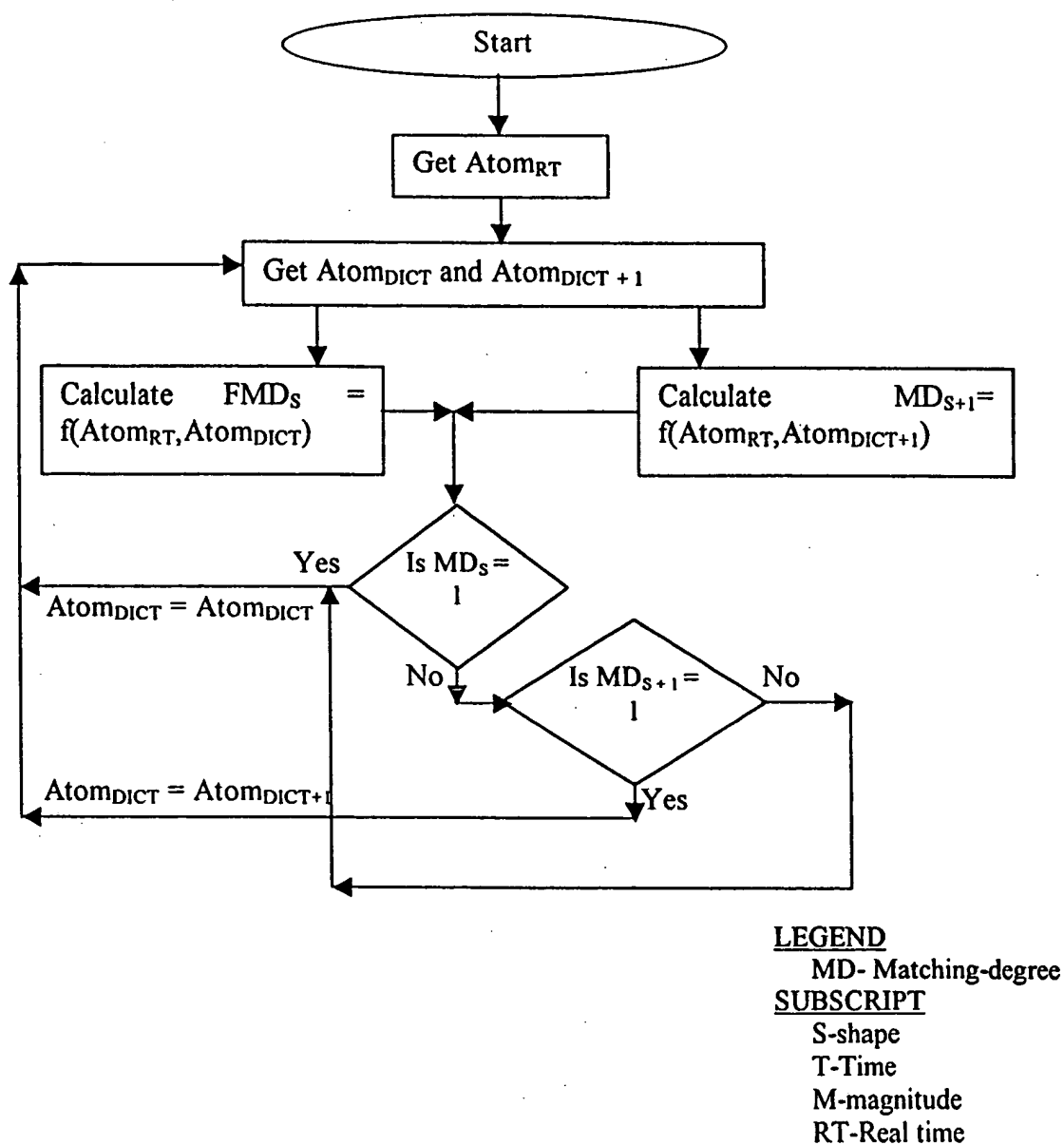


FIGURE 8

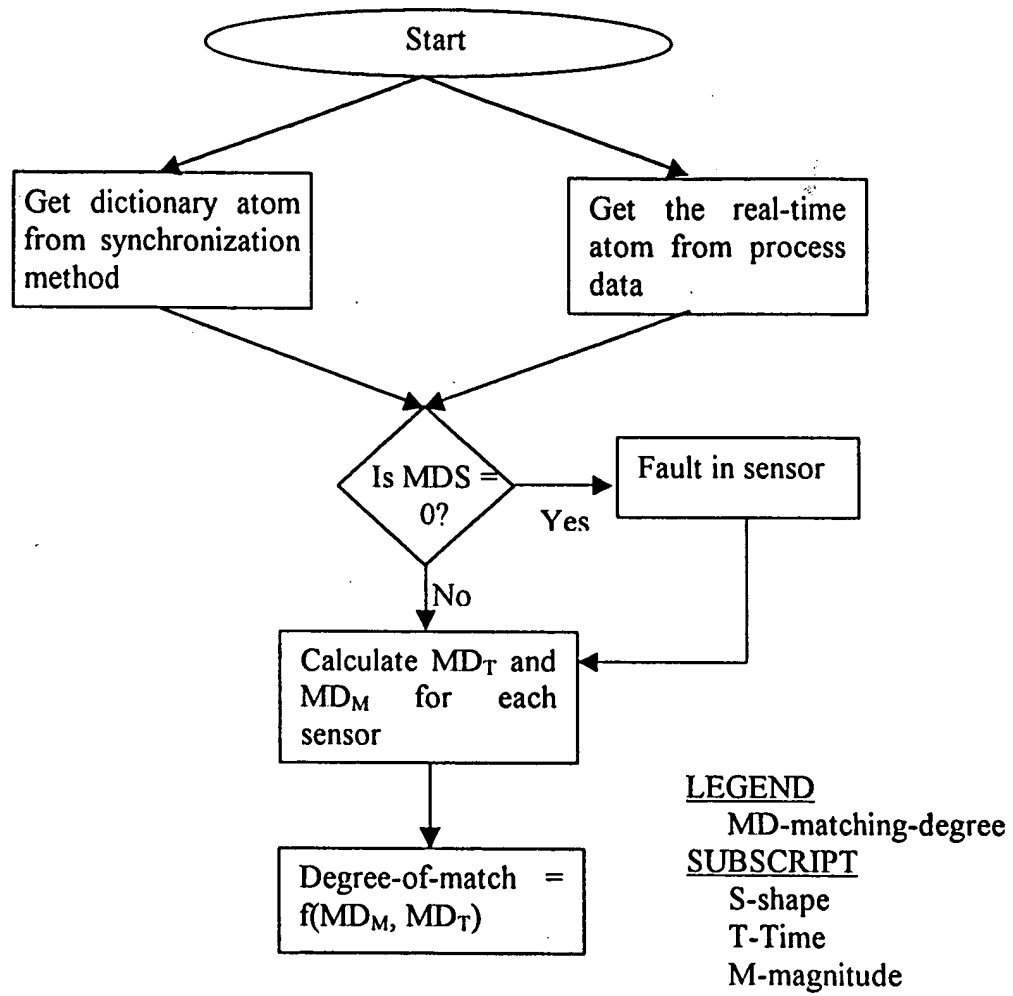


FIGURE 9